

CARBIDE

HSS

i-ONE
DRILLS

i-DREAM
DRILLS

DREAM
DRILLS
-PRO

DREAM
DRILLS
-GENERAL

DREAM
DRILLS
-HIGH FEED

DREAM
DRILLS
-FLAT BOTTOM

DREAM
DRILLS
-INOX

DREAM
DRILLS
-ALU

DREAM
DRILLS
-MQL

DREAM DRILLS
for HIGH
HARDENED STEELS

GENERAL
CARBIDE
DRILLS

MULTI-1
DRILLS

HPD
DRILLS

GOLD-P
DRILLS

SUPER-GP
DRILLS

STRAIGHT
SHANK
DRILLS

TAPER SHANK
DRILLS

NC-
SPOTTING
DRILLS

CENTER
DRILLS

SPADE
DRILLS

REAMERS

COUNTER
SINKS

COUNTER
BORES

TECHNICAL
DATA

YIG STRAIGHT SHANK DRILLS

DT600 SERIES

DT692 SERIES
DT693 SERIES

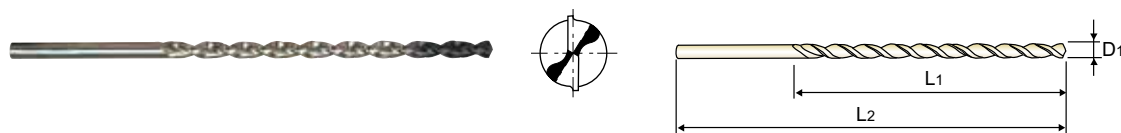
HSS-E, STRAIGHT SHANK TWIST DRILLS for DEEP HOLES

EXTRA LONG
ÜBERLANG
EXTRA-LONGUE
EXTRA LUNGA

🇩🇪 **HSS-E, SPIRALBOHRER für TIEFLOCH mit ZYLINDERSCHAFT**
🇫🇷 **Forets HSS-E, queue cylindrique pour perçage profond, Forme C, série extra-longue**
🇮🇹 **PUNTA IN HSS-E, GAMBO CILINDRICO PER FORI NON - STOP**

► **Surface treatment** : TiAIN coating on working area.
► **Application** : Drilling deep holes in non alloy steels, alloy steels, grey cast iron, malleable cast iron, special aluminum or magnesium alloys.

► **Verwendung** : Zum Bohren von legiertem und unlegiertem stahl, Grauguß, Temperguß, Sphäroguß, Druckguß, Alu-Legierungen kurzspanend, Bronze, Messing zäh, Neusilber.



► **DH100**
worm pattern drills

DIN 1869/1 **DIN 1869/2** **DIN 1869/3** **HSS-E** **38°** **h8** **130°** **TiAIN**

p.A265

Recommended ToolHolder **Plain Shank** **Page**
ER COLLET CHUCK D73 - 115

DT600 SERIES (DIN1869/1)

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DT600020	2.0	85	125
DT600025	2.5	95	140
DT600030	3.0	100	150
DT600035	3.5	115	165
DT600040	4.0	120	175
DT600045	4.5	125	185
DT600050	5.0	135	195
DT600055	5.5	140	205
DT600060	6.0	140	205
DT600065	6.5	150	215
DT600070	7.0	155	225
DT600075	7.5	155	225
DT600080	8.0	165	240
DT600085	8.5	165	240
DT600090	9.0	175	250
DT600095	9.5	175	250
DT600100	10.0	185	265
DT600105	10.5	185	265

DT692 SERIES (DIN1869/2)

Unit : mm

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DT692030	3.0	130	190
DT692035	3.5	145	210
DT692040	4.0	150	220
DT692045	4.5	160	235
DT692050	5.0	170	245
DT692055	5.5	180	260
DT692060	6.0	180	260
DT692065	6.5	190	275
DT692070	7.0	200	290
DT692075	7.5	200	290
DT692080	8.0	210	305
DT692085	8.5	210	305
DT692090	9.0	220	320
DT692095	9.5	220	320
DT692100	10.0	235	340
DT692102	10.2	235	340

► TiN(DN600) and TiCN(DX600) are available on your request.

DT693 SERIES (DIN1869/3)

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
DT693040	4.0	190	280
DT693050	5.0	210	315
DT693060	6.0	225	330
DT693080	8.0	265	390
DT693100	10.0	295	430

◎ : Excellent ○ : Good

ISO	P											M			K						
Material Description	Non-alloy steel					Low alloy steel				High alloy steel and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron		
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21	
HB	125	190	250	270	300	180	275	300	350	200	325		240	180	180	260	160	250	130	230	
Recommended	◎	◎	◎	○		◎	○	○		○					○	○	○	○	○	○	
ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)		Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended																					