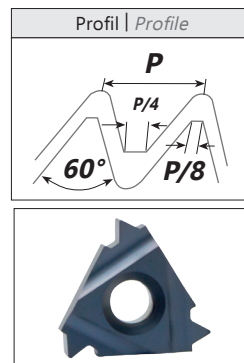
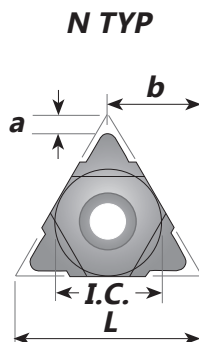
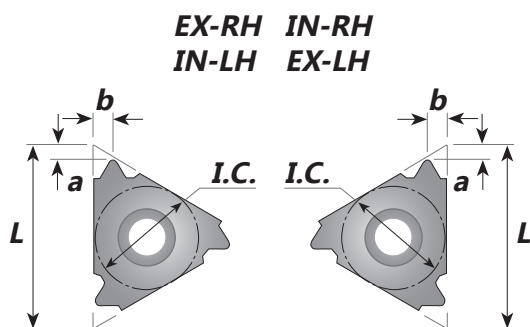


ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch)	Länge (Length)	Maße in mm (Dimensions in mm)	
	mm		a	b
0IR0.5ISO	0.5	6	0.9	0.5
0IR0.75ISO	0.75	6	0.8	0.5
0IR1.0ISO	1.0	6	0.7	0.6
0IR1.25ISO	1.25	6	0.6	0.6
1IR0.5ISO	0.5	8	0.6	0.5
1IR0.75ISO	0.75	8	0.6	0.5
1IR1.0ISO	1.0	8	0.6	0.6
1IR1.25ISO	1.25	8	0.6	0.7
1IR1.5ISO	1.5	8	0.6	0.7
1IR1.75ISO	1.75	8	0.6	0.8
2ER0.35ISO	0.35	11	0.8	0.4
2IR0.35ISO			0.8	0.3

ER = Außen Rechts | *External Right*
EL und IL auf Anfrage | *EL and IL upon Request*

IR = Innen Rechts | *Internal Right*

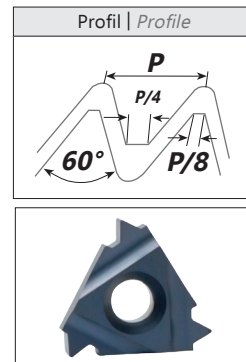
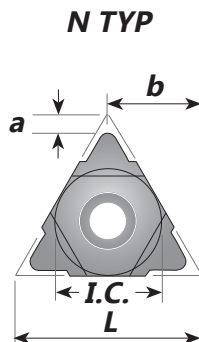
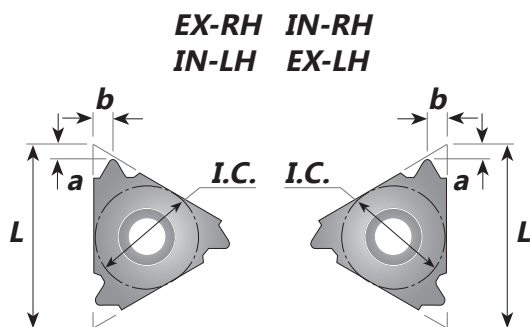
EL = Außen Links | *External Left*

IL = Innen Links | *Internal Left*

Für kleine Bohrungen siehe Seite 107-112 | *For small bore threading see page 107-112*

Hartmetallqualitäten und Schnittgeschwindigkeiten siehe Seite 82-83 | *For Carbide Grades and Cutting Speed see page 82-83*

ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch)	Länge (Length) L	Maße in mm (Dimensions in mm)	
	mm		a	b
2ER0.4ISO	0.4	11	0.7	0.4
2IR0.4ISO			0.8	0.4
2ER0.45ISO	0.45	11	0.7	0.4
2IR0.45ISO			0.8	0.4
2ER0.5ISO	0.5	11	0.6	0.6
2IR0.5ISO			0.6	0.6
2ER0.6ISO	0.6	11	0.6	0.6
2IR0.6ISO			0.6	0.6
2ER0.7ISO	0.7	11	0.6	0.6
2IR0.7ISO			0.6	0.6
2ER0.75ISO	0.75	11	0.6	0.6
2IR0.75ISO			0.6	0.6

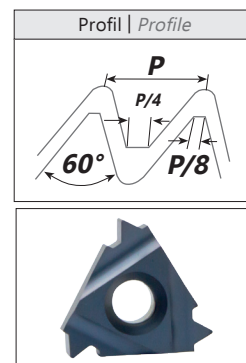
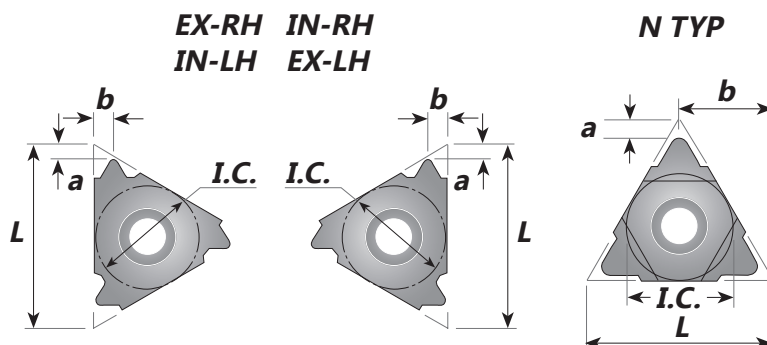
ER = Außen Rechts | *External Right* IR = Innen Rechts | *Internal Right*
EL und IL auf Anfrage | *EL and IL upon Request*

EL = Außen Links | *External Left* IL = Innen Links | *Internal Left*

Für kleine Bohrungen siehe Seite 107-112 | *For small bore threading see page 107-112*

Hartmetallqualitäten und Schnittgeschwindigkeiten siehe Seite 82-83 | *For Carbide Grades and Cutting Speed see page 82-83*

ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch)	Länge (Length)	Maße in mm (Dimensions in mm)	
	mm		a	b
2ER0.8ISO	0.8	11	0.6	0.6
2IR0.8ISO				
2ER1.0ISO	1.0	11	0.7	0.7
2IR1.0ISO			0.6	0.7
2ER1.25ISO	1.25	11	0.8	0.9
2IR1.25ISO			0.8	0.8
2ER1.5ISO	1.5	11	0.8	1.0
2IR1.5ISO				
2ER1.75ISO	1.75	11	0.8	1.1
2IR1.75ISO				
2ER2.0ISO	2.0	11	0.8	1.1
2IR2.0ISO			0.8	0.9
2IR2.5ISO	2.5	11	0.8	1.2

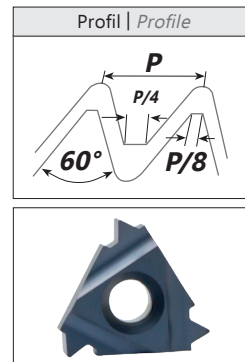
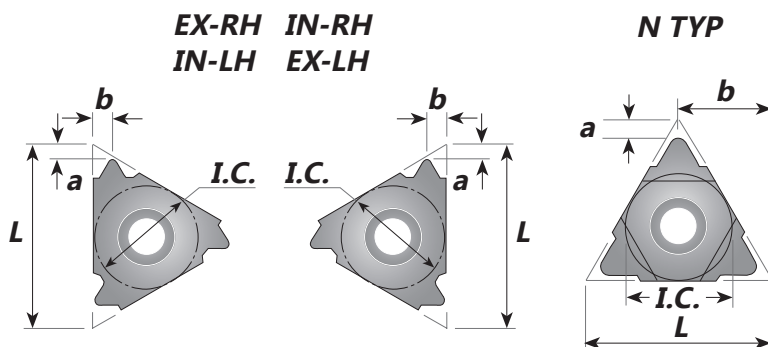
ER = Außen Rechts | External Right IR = Innen Rechts | Internal Right
EL und IL auf Anfrage | EL and IL upon Request

EL = Außen Links | External Left IL = Innen Links | Internal Left

Für kleine Bohrungen siehe Seite 107-112 | For small bore threading see page 107-112

Hartmetallqualitäten und Schnittgeschwindigkeiten siehe Seite 82-83 | For Carbide Grades and Cutting Speed see page 82-83

ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch)	Länge (Length)	Maße in mm (Dimensions in mm)	
	mm	L	a	b
3ER0.35ISO	0.35	16	0.8	0.4
3IR0.35ISO			0.8	0.3
3ER0.4ISO	0.4	16	0.7	0.4
3IR0.4ISO			0.8	0.4
3ER0.45ISO	0.45	16	0.7	0.4
3IR0.45ISO			0.8	0.4
3ER0.5ISO	0.5	16	0.6	0.6
3IR0.5ISO			0.6	0.6
3ER0.6ISO	0.6	16	0.6	0.6
3IR0.6ISO			0.6	0.6
3ER0.7ISO	0.7	16	0.6	0.6
3IR0.7ISO			0.6	0.6
3ER0.75ISO	0.75	16	0.6	0.6
3IR0.75ISO			0.6	0.6
3ER0.8ISO	0.8	16	0.6	0.6
3IR0.8ISO			0.6	0.6

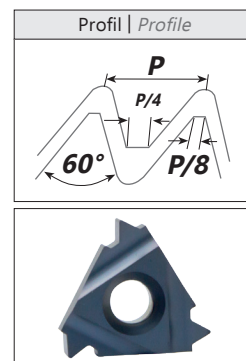
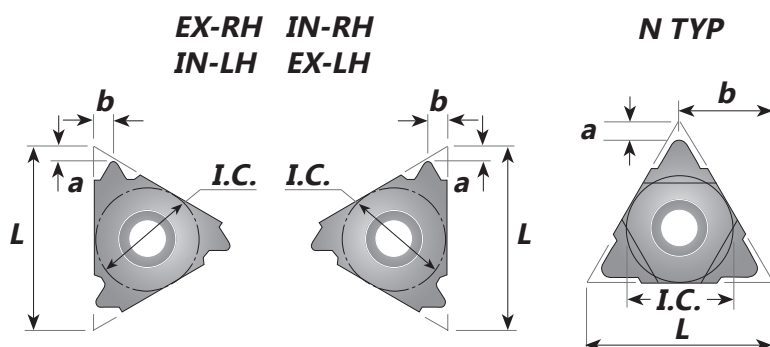
ER = Außen Rechts | External Right
EL und IL auf Anfrage | EL and IL upon Request

IR = Innen Rechts | Internal Right

EL = Außen Links | External Left

IL = Innen Links | Internal Left

ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch)	Länge (Length)	Maße in mm (Dimensions in mm)	
	mm	L	a	b
3ER1.0ISO	1.0	16	0.7	0.7
3IR1.0ISO			0.6	0.7
3ER1.25ISO	1.25	16	0.8	0.9
3IR1.25ISO				
3ER1.5ISO	1.5	16	0.8	1.0
3IR1.5ISO				
3ER1.75ISO	1.75	16	0.9	1.2
3IR1.75ISO				
3ER2.0ISO	2.0	16	1.0	1.3
3IR2.0ISO				
3ER2.5ISO	2.5	16	1.1	1.5
3IR2.5ISO				
3ER3.0ISO	3.0	16	1.2	1.6
3IR3.0ISO			1.1	1.5
3ER3.5ISO	3.5	16	1.2	1.7
3IR3.5ISO				

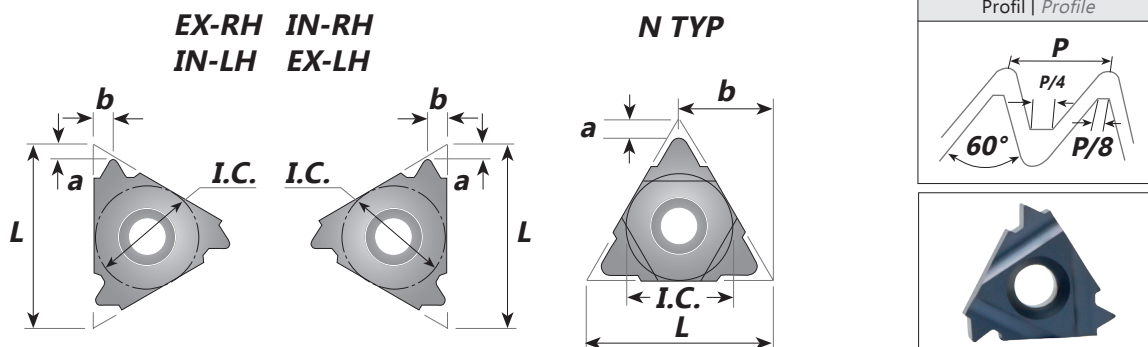
ER = Außen Rechts | External Right
EL und IL auf Anfrage | EL and IL upon Request

IR = Innen Rechts | Internal Right

EL = Außen Links | External Left

IL = Innen Links | Internal Left

ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch)	Länge (Length)	Maße in mm (Dimensions in mm)	
	mm	L	a	b
4ER3.5ISO	3.5	22	1.6	2.3
4IR3.5ISO				
4ER4.0ISO	4.0	22	1.6	2.3
4IR4.0ISO				
4ER4.5ISO	4.5	22	1.7	2.4
4IR4.5ISO			1.6	2.4
4ER5.0ISO	5.0	22	1.7	2.5
4IR5.0ISO			1.6	2.3
4IR5.5ISO	5.5	22	1.6	2.3
4ER6.0ISO*	6.0	22	1.9	2.7
4IR6.0ISO			1.6	2.4

ER = Außen Rechts | *External Right*

IR = Innen Rechts | *Internal Right*

EL = Außen Links | *External Left*

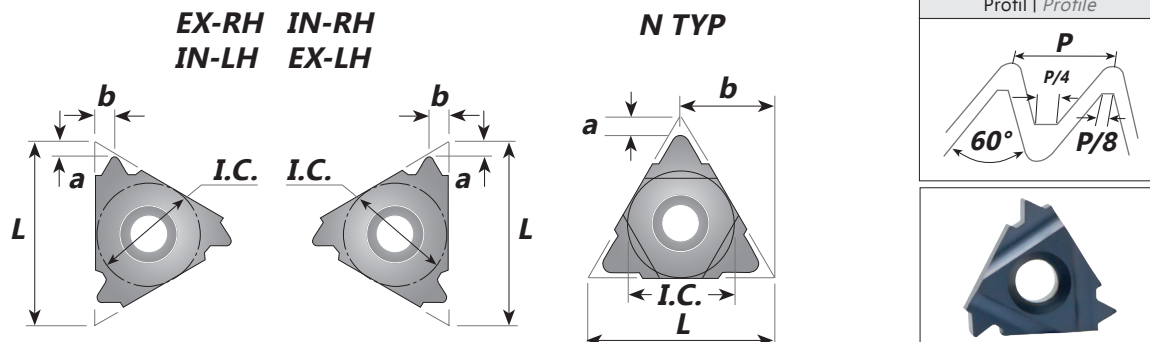
IL = Innen Links | *Internal Left*

EL und IL auf Anfrage | *EL and IL upon Request*

*Spezieller Halter erforderlich | *Special holder is required*

Hartmetallqualitäten und Schnittgeschwindigkeiten siehe Seite 82-83 | *For Carbide Grades and Cutting Speed see page 82-83*

ISO-METRISCH / ISO-METRIC



Artikelnummer (Item Number)	Steigung (Pitch) mm	Länge (Length) L	Maße in mm (Dimensions in mm)	
			a	b
4NER5.5ISO	5.5	22N	2.3	11.0
4NIR5.5ISO			2.4	11.0
4NER6.0ISO	6.0	22N	2.6	11.0
4NIR6.0ISO			2.1	11.0
5ER5.5ISO	5.5	27	1.9	2.7
5IR5.5ISO			1.6	2.3
5ER6.0ISO	6.0	27	2.0	2.9
5IR6.0ISO			1.8	2.5

ER = Außen Rechts | *External Right* IR = Innen Rechts | *Internal Right*
EL und IL auf Anfrage | *EL and IL upon Request*

EL = Außen Links | *External Left* IL = Innen Links | *Internal Left*