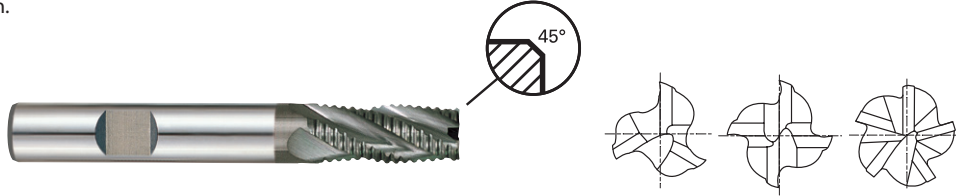


X-COATED SOLID CARBIDE END MILLS MULTI FLUTE LONG LENGTH ROUGHING - COARSE

G9A42 FLAT SHANK

- Suitable for dry milling applications at high temperatures.
- Excellent high-performance end mills.
- Fast chip ejection.

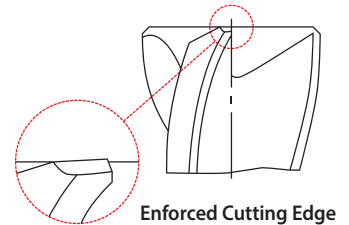


Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Overall Length	No. of Flute	Chamfer
	h10	h5				
G9A42060	6.0	6	16	57	3	0.60
G9A42080	8.0	8	16	63	3	0.60
G9A42100	10.0	10	22	72	4	0.60
G9A42120	12.0	12	26	83	4	0.74
G9A42140	14.0	14	26	83	4	0.94
G9A42160	16.0	16	32	92	4	0.94
G9A42180	18.0	18	32	92	4	0.94
G9A42200	20.0	20	38	104	4	0.94
G9A42250	25.0	25	45	121	5	0.94

Tolerances according to DIN 7160 & 7161

Tolerance range in μm					
Nominal-Diameter in mm					
	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
h10	0 -40	0 -48	0 -58	0 -70	0 -84
h5	0 -4	0 -5	0 -6	0 -8	0 -9



Enforced Cutting Edge

◎ : Excellent ○ : Good

ISO	P											M			K						
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron		
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21	
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Recommended	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	○	○	○	○	○	○	○	○	○	

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)				Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	○	○	○	○	○	○	○	○			○	○	○	○	○	○	○			○	