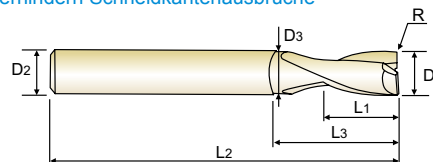
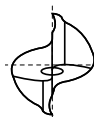


CARBIDE, 2 FLUTE 25° HELIX CORNER RADIUS with NECK

 **VOLLHARTMETALL, 2 SCHNEIDEN 25° RECHTSSPIRALE ECKENRADIUS mit ABGESETZTEM SCHAFTTETEL**
 **Fraise carbure, 2 dents, torique, hélice 25°, détalonnée**
 **2 TAGLIENTI, ELICA 25°, TORICA, SCARICATA**

- Designed for machining aluminum, aluminum alloys and non-ferrous material
- Mirror surface - Excellent surface finish
- Increased tool life and higher cutting accuracy
- Maximum-metal removal rate
- Superior chip evacuation
- Corner Radius to avoid chipping problems

- Entwickelt für die Bearbeitung von Aluminium, Aluminiumlegierungen, NE-Metalle
- Spiegel-Oberfläche - Hervorragendes Oberflächenfinish.
- Verbesserte Standzeiten und höhere Fräsgenauigkeit.
- Maximale Zerspanungsleistung.
- Überlegene Spanabfuhr
- Eckradien verhindern Schneidkantenausbrüche



	Flat Shank	Page	Plain Shank	Page
END MILL HOLDER	D118 - 137		HYDRAULIC CHUCK	D15 - 46
			SHRINK FIT HOLDER	D47 - 72
			POWER MILLING CHUCK	D161 - 176
			ER COLLET CHUCK	D73 - 116

Unit : mm

EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R(±0.01)	D1	D2	L1	L3	L2	D3
E5930020	R0.2	2.0	3	3	6	40	1.9
E5930030	R0.2	3.0	3	4	8	40	2.9
E5930040	R0.2	4.0	4	5	12	50	3.8
E5930050	R0.2	5.0	5	8	14	50	4.8
E5930060	R0.2	6.0	6	8	18	65	5.7
E5930080	R0.2	8.0	8	10	22	70	7.7
E5930100	R0.2	10.0	10	14	28	80	9.7
E5930120	R0.2	12.0	12	16	35	90	11.5
E5930160	R0.2	16.0	16	20	40	90	15.5
E5930200	R0.2	20.0	20	25	50	100	19.5

► TiN, TiCN and TiAlN Coatings are available on your request.

Mill Dia. Tolerance(mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

© : Excellent ○ : Good

ISO	P										M				K					
Material Description	Non-alloy steel					Low alloy steel					Stainless steel				Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc	125	13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25	21	21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend																				
ISO	N										S						H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed		Copper and Copper Alloys (Bronze / Brass)				Non Metallic Materials		Heat Resistant Super Alloys						Hardened steel		Chilled Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
HRc	60	100	75	90	130	110	90	100			15	30	25	38	34	400 Rm	1050 Rm	55	60	42
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400
Recommend	◎	◎	◎	◎	◎															