

CARBIDE, 2 FLUTE MINIATURE BALL NOSE with NECK

-  **VOLLHARTMETALL, 2 SCHNEIDEN MINI STIRNRADIUS mit ABGESETZTEM SCHAFTTETEL**
-  **Fraise carbure, 2 dents, hémisphérique, détalonnée, micro-fraise**
-  **2 TAGLIENTI, SEMISFERICA, SERIE MINI, SCARICATA**

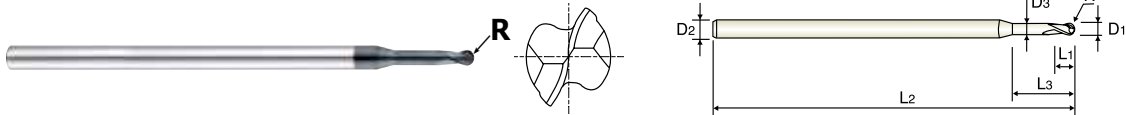
- Higher hardness of film and excellent wear-resistance increase the tool life surprisingly.

► Ultra fine film of YG-1's diamond coated carbide ball end mills ensure the smooth and excellent surface on work materials.

► High performance on graphite, wrought aluminum, bakelite, plastics, wood, brass etc. YG-1's diamond coated carbide ball end mills have good result for the machining of non-ferrous metals and non-metallic materials.
- Höhere Härte der Beschichtung und ausgezeichnete Verschleißfestigkeit verlängern die Standzeit beachtlich.

► Ultrafeiner Film auf YG-1 Diamant - beschichteten Hartmetall Schaffräser gewährleisten eine glatte und ausgezeichnete Oberflächengüte.

► Hohe Leistungsfähigkeit bei Graphit, Aluminium ohne Silicon, Bakelit, Plastik, Holz, Messing, etc. YG-1 Diamant - beschichtete Hartmetall Schaffräser zeigen gute Ergebnisse beim Bearbeiten von NE - Metallen und Nichtmetall - Werkstoffen.



CARBIDE

2

30°

±0.01

PLAIN



Diamond



p.C493

	Plain Shank	
	HYDRAULIC CHUCK	Page
	SHRINK FIT HOLDER	D15 - 46
	POWER MILLING CHUCK	D47 - 72
Recommended ToolHolder	ER COLLET CHUCK	D161 - 176
	SK SLIM CHUCK	D73 - 116 D183 - 201

Unit : mm							
EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R (±0.01)	D1	D2	L1	L3	L2	D3
EIB93004040	R0.2	0.4	4	0.6	4	45	0.36
EIB93004060	R0.2	0.4	4	0.6	6	45	0.36
EIB93006040	R0.3	0.6	4	1	4	45	0.56
EIB93006060	R0.3	0.6	4	1	6	45	0.56
EIB93006080	R0.3	0.6	4	1	8	45	0.56
EIB93010060	R0.5	1.0	4	1.5	6	45	0.95
EIB93010080	R0.5	1.0	4	1.5	8	45	0.95
EIB93010120	R0.5	1.0	4	1.5	12	45	0.95
EIB93015120	R0.75	1.5	4	1.75	12	45	1.45
EIB93020080	R1.0	2.0	4	3	8	60	1.95
EIB93020120	R1.0	2.0	4	3	12	60	1.95
EIB93020160	R1.0	2.0	4	3	16	60	1.95
EIB93040160	R2.0	4.0	4	6	16	60	3.9

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.02	h5



◎ : Excellent ○ : Good

ISO	P											M			K						
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron		
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRC	13	13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25	42	55	
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Recommend																					
ISO	N										S						H				
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed		Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials				Heat Resistant Super Alloys			Titanium Alloys		Hardened steel		Chilled Cast Iron		Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRC											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	○	○	○	○	○				◎												