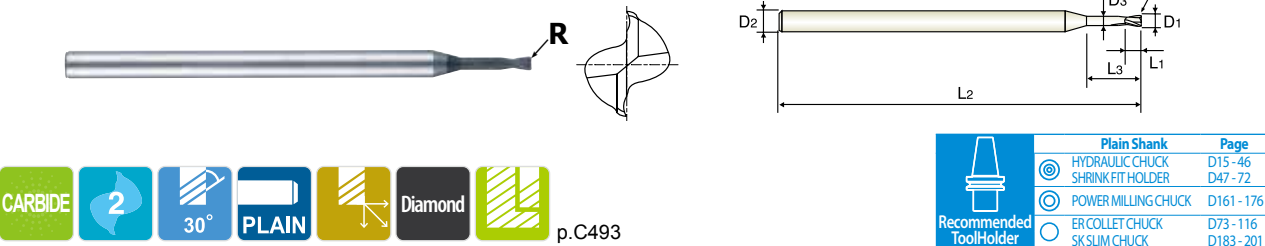


CARBIDE, 2 FLUTE MINIATURE CORNER RADIUS with NECK

 **VOLLHARTMETALL, 2 SCHNEIDEN MINI ECKENRADIUS mit ABGESETZTEM SCHAFTTETL**
 **Fraise carbure, 2 dents, torique, détalonnée, micro-fraise**
 **2 TAGLIENTI, TORICA, SERIE MINI, SCARICATA**

- ▶ Higher hardness of film and excellent wear-resistance increase the tool life surprisingly.
- ▶ Ultra fine film of YG-1's diamond coated carbide end mills ensure the smooth and excellent surface on work materials.
- ▶ High performance on graphite, wrought aluminum, bakelite, plastics, wood, brass etc. YG-1's diamond coated carbide end mills have good result for the machining of non-ferrous metals and non-metallic materials.

- ▶ Höhere Härte der Beschichtung und ausgezeichnete Verschleißfestigkeit verlängern die Standzeit beachtlich.
- ▶ Ultrafeiner Film auf YG-1 Diamant - beschichteten Hartmetall Schafffräser gewährleisten eine glatte und ausgezeichnete Oberflächengüte.
- ▶ Hohe Leistungsfähigkeit bei Graphit, Aluminium ohne Silicon, Bakelit, Plastik, Holz, Messing, etc. YG-1 Diamant - beschichtete Hartmetall Schafffräser zeigen gute Ergebnisse beim Bearbeiten von NE - Metallen und Nichtmetall - Werkstoffen.



EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R	D1	D2	L1	L3	L2	D3
EI99600200000	-	0.2	3	0.3	-	40	-
EI99600300000	-	0.3	3	0.5	-	40	-
EI99600400000	-	0.4	3	0.6	-	40	-
EI99600505025	R0.05	0.5	3	0.7	2.5	40	0.45
EI99600505040	R0.05	0.5	3	0.7	4	40	0.45
EI996006	R0.05	0.6	3	0.9	3	40	0.55
EI99600605050	R0.05	0.6	3	0.9	5	40	0.55
EI996008	R0.05	0.8	3	1.2	4	40	0.75
EI99600805070	R0.05	0.8	3	1.2	7	40	0.75
EI996010	R0.1	1.0	3	1.5	5	40	0.95
EI996904	R0.1	1.0	3	1.5	8.5	40	0.95
EI99601010120	R0.1	1.0	3	1.5	12	40	0.95
EI996012	R0.1	1.2	3	1.8	6	50	1.15
EI99601210100	R0.1	1.2	3	1.8	10	50	1.15
EI996015	R0.15	1.5	3	2.2	7.5	50	1.4
EI996907	R0.15	1.5	3	2.2	12	50	1.4
EI99601515180	R0.15	1.5	3	2.2	18	50	1.4
EI996020	R0.15	2.0	3	2.2	10	60	1.9
EI996909	R0.15	2.0	3	2.2	16	60	1.9
EI99602015250	R0.15	2.0	3	2.2	25	60	1.9
EI99603020100	R0.2	3.0	4	3	10	65	2.9
EI99603020150	R0.2	3.0	4	3	15	65	2.9
EI99603020200	R0.2	3.0	4	3	20	65	2.9
EI99603020250	R0.2	3.0	4	3	25	75	2.9

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.02	h5

▶ NEXT PAGE

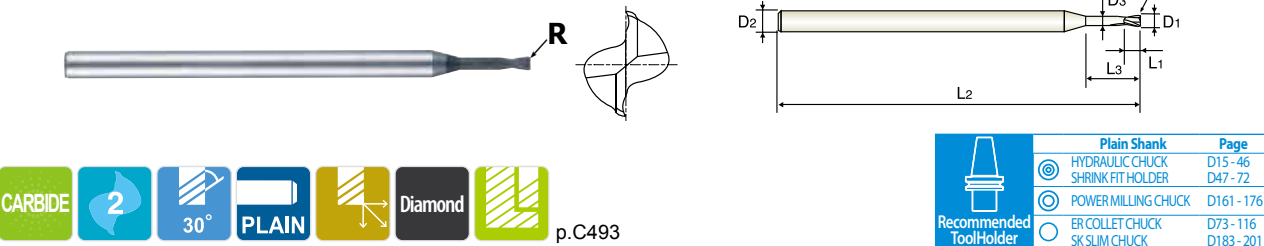
ISO	P											M			K							
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron			
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
HRC		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21		
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230		
Recommend																						
ISO	N									S						H						
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)				Non Metallic Materials		Heat Resistant Super Alloys				Titanium Alloys		Hardened steel		Chilled Cast Iron		Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	
HRC											15	30	25	38	34			55	60	42	55	
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550	
Recommend	○	○	○	○	○				◎													

CARBIDE, 2 FLUTE MINIATURE CORNER RADIUS with NECK

 **VOLLHARTMETALL, 2 SCHNEIDEN MINI ECKENRADIUS mit ABGESETZTEM SCHAFTTETL**
 **Fraise carbure, 2 dents, torique, détalonnée, micro-fraise**
 **2 TAGLIENTI, TORICA, SERIE MINI, SCARICATA**

- ▶ Higher hardness of film and excellent wear-resistance increase the tool life surprisingly.
- ▶ Ultra fine film of YG-1's diamond coated carbide end mills ensure the smooth and excellent surface on work materials.
- ▶ High performance on graphite, wrought aluminum, bakelite, plastics, wood, brass etc. YG-1's diamond coated carbide end mills have good result for the machining of non-ferrous metals and non-metallic materials.

- ▶ Höhere Härte der Beschichtung und ausgezeichnete Verschleißfestigkeit verlängern die Standzeit beachtlich.
- ▶ Ultrafeiner Film auf YG-1 Diamant - beschichteten Hartmetall Schafffräser gewährleisten eine glatte und ausgezeichnete Oberflächengüte.
- ▶ Hohe Leistungsfähigkeit bei Graphit, Aluminium ohne Silicon, Bakelit, Plastik, Holz, Messing, etc. YG-1 Diamant - beschichtete Hartmetall Schafffräser zeigen gute Ergebnisse beim Bearbeiten von NE - Metallen und Nichtmetall - Werkstoffen.



EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R	D1	D2	L1	L3	L2	D3
EI99603020300	R0.2	3.0	4	3	30	75	2.9
EI99604020200	R0.2	4.0	6	4	20	65	3.9
EI99604020300	R0.2	4.0	6	4	30	75	3.9
EI99604020400	R0.2	4.0	6	4	40	90	3.9
EI99605030200	R0.3	5.0	6	5	20	75	4.9
EI99605030300	R0.3	5.0	6	5	30	75	4.9
EI99605030400	R0.3	5.0	6	5	40	90	4.9
EI99605030500	R0.3	5.0	6	5	50	90	4.9
EI99606030300	R0.3	6.0	6	6	30	75	5.9
EI99606030400	R0.3	6.0	6	6	40	90	5.9
EI99606030500	R0.3	6.0	6	6	50	90	5.9
EI99606030600	R0.3	6.0	6	6	60	100	5.9

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.02	h5

ISO	P														M			K							
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron						
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20					
HRC		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21					
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230					
Recommend																									
ISO	N										S						H								
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)				Non Metallic Materials		Heat Resistant Super Alloys				Titanium Alloys		Hardened steel		Chilled Cast Iron		Hardened Cast Iron			
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41				
HRC											15	30	25	38	34			55	60	42	55				
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550				
Recommend	○	○	○	○	○				◎																