

HSS



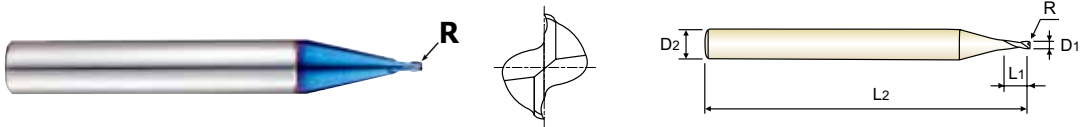
PLAIN SHANK

G8A50 SERIES

CARBIDE, 2 FLUTE MINIATURE CORNER RADIUS

- VOLLHARTMETALL, 2 SCHNEIDEN MINI ECKENRADIUS
- Fraise carbure, 2 dents, torique, micro-fraise
- 2 TAGLIENTI, TORICA MINI

- ▶ Designed to machine high hardened materials.
- ▶ Suitable for dry cutting, high speed cutting thanks to newly developed raw-material and new coating.
- ▶ Excellent workpiece finish.
- ▶ Deep slotting is possible by reduced neck.
- ▶ Corner radius for preventing the chipping in high speed machining.
- ▶ Higher wear-resistance.
- ▶ Geeignet zum Fräsen hochgeharteter Stähle.
- ▶ Geeignet zum Trockenfräsen und HSC-Fräsen dank neuentwickeltem Material und Beschichtung.
- ▶ Excellente Werkstückoberflächen.
- ▶ Abgesetzter Schaft für größere Reichweite.
- ▶ Schneidkantenschutz durch definierten Radius.
- ▶ Höhere Verschleißfestigkeit.



Recommended ToolHolder	Plain Shank		Page
	⊙	HYDRAULIC CHUCK SHRINK FIT HOLDER	D15 - 46 D47 - 72
	⊙	POWER MILLING CHUCK	D161 - 176
	○	ER COLLET CHUCK SK SLIM CHUCK	D73 - 116 D183 - 201

EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	R	D1	D2	L1	L2
G8A50003	-	0.3	6	0.45	50
G8A50004	-	0.4	6	0.6	50
G8A50005	R0.05	0.5	6	0.7	50
G8A50006	R0.05	0.6	6	0.9	50
G8A50008	R0.05	0.8	6	1.2	50
G8A50010	R0.10	1.0	6	1.5	50
G8A50012	R0.10	1.2	6	1.8	50
G8A50015	R0.15	1.5	6	2.2	50
G8A50020	R0.15	2.0	6	2.2	50

Due to the characteristics of the blue decoration layer, it might be erased during short term use and the color layer might not be uniform. However, it doesn't affect the performance of the tool.

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.012	h5

ISO	P										M				K								◎ : Excellent ○ : Good			
Material Description	Non-alloy steel					Low alloy steel					High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron						
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20						
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21						
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230						
Recommend					○			○	○		○															
ISO	N										S							H								
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys				Titanium Alloys			Hardened steel		Chilled Cast Iron		Hardened Cast Iron				
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41					
HRc											15	30	25	38	34			55	60	42	55					
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550					
Recommend																		◎	◎	○	◎					