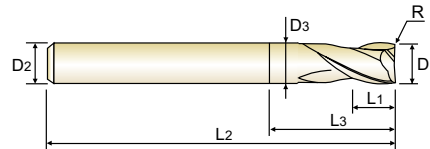
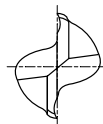


CARBIDE, 2 FLUTE STUB LENGTH CORNER RADIUS with EXTENDED NECK
● VOLLHARTMETALL, 2 SCHNEIDEN EXTRA KURZ ECKENRADIUS mit ABGESETZTEM SCHAFTTEIL
● Fraise carbure, 2 dents, torique, détalonnée, extra-courte
● 2 TAGLIENTI, TORICA, TAGLIENTE CORTO CON SARICO ESTESO

- Designed to machine high hardened materials.
- Suitable for dry cutting, high speed cutting thanks to newly developed raw-material and new coating.
- Excellent workpiece finish.
- Deep slotting is possible by reduced neck.
- Corner radius for preventing the chipping in high speed machining.
- Higher wear-resistance.

- Geeignet zum Fräsen hochgeharteter Stähle.
- Geeignet zum Trockenfräsen und HSC-Fräsen dank neuentwickeltem Material und Beschichtung.
- Excellente Werkstückoberflächen.
- Abgesetzter Schaft für größere Reichweite.
- Schneidkantenschutz durch definierten Radius.
- Höhere Verschleißfestigkeit.



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	Plain Shank	Page
HYDRAULIC CHUCK	D15 - 46	D47 - 72
SHRINK FIT HOLDER		
POWER MILLING CHUCK	D161 - 176	
ER COLLET CHUCK	D73 - 116	
SK SLIM CHUCK	D183 - 201	

Ø0.3~Ø6 Ø8~Ø20

Unit : mm

EDP No.	Corner Radius R	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Length Below Shank L3	Overall Length L2	Neck Diameter D3
G8A36003	-	0.3	3	0.45	-	40	-
G8A36004	-	0.4	3	0.6	-	40	-
G8A36005	R0.05	0.5	3	0.7	-	40	-
G8A36907	R0.05	0.5	4	1	-	40	-
G8A36006	R0.05	0.6	3	0.9	-	40	-
G8A36908	R0.05	0.6	4	1.2	-	40	-
G8A36909	R0.05	0.7	4	1.4	-	40	-
G8A36008	R0.05	0.8	3	1.2	-	40	-
G8A36910	R0.05	0.8	4	1.6	-	40	-
G8A36911	R0.05	0.9	4	2	-	40	-
G8A36010	R0.1	1.0	3	1.5	-	40	-
G8A36901	R0.1	1.0	4	1.5	-	40	-
G8A36903	R0.1	1.0	6	1.5	-	40	-
G8A36015	R0.1	1.5	3	2.2	-	40	-
G8A36904	R0.1	1.5	6	2.2	-	40	-
G8A36020	R0.1	2.0	3	3	6	40	1.95
G8A36902	R0.1	2.0	4	3	6	40	1.95
G8A36905	R0.1	2.0	6	3	6	40	1.95
G8A36025	R0.1	2.5	3	4	6	40	2.4
G8A36906	R0.1	2.5	6	4	6	40	2.4
G8A36030	R0.1	3.0	6	4	7	45	2.85
G8A36035	R0.1	3.5	6	5	9	45	3.35



Due to the characteristics of the blue decoration layer, it might be erased during short term use and the color layer might not be uniform. However, it doesn't affect the performance of the tool.

▶ NEXT PAGE

Size	Corner Radius Tolerance (mm)	Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
up to Ø6	± 0.010	0 ~ - 0.012	h5
over Ø6	± 0.015	0 ~ - 0.015	

◎ : Excellent ○ : Good

ISO	P										M			K						
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend					○			○	○		○									
ISO	N										S						H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys				Titanium Alloys		Hardened steel		Chilled Cast iron	Hardened Cast iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
HRc											15	30	25	38	34			55	60	42
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400
Recommend																		◎	◎	○

CARBIDE, 2 FLUTE STUB LENGTH CORNER RADIUS with EXTENDED NECK

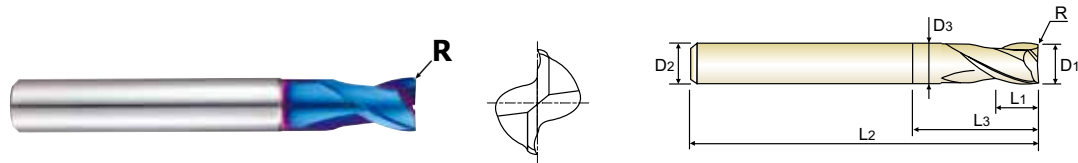
 **VOLLHARTMETALL, 2 SCHNEIDEN EXTRA KURZ ECKENRADIUS mit ABGESETZTEM SCHAFTTEIL**

 **Fraise carbure, 2 dents, torique, détalonnée, extra-courte**

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CARBIDE

2

30°

±0.010

±0.015

PLAIN

BLUE

p.C137-139

Ø0.3~Ø6 Ø8~Ø20

Recommended ToolHolder	Plain Shank		Page
		HYDRAULIC CHUCK	D15 - 46
		SHRINK FIT HOLDER	D47 - 72
		POWER MILLING CHUCK	D161 - 176
		ER COLLET CHUCK	D73 - 116
		SK SLIM CHUCK	D183 - 201

Unit : mm							
EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R	D1	D2	L1	L3	L2	D3
G8A36040	R0.1	4.0	6	5	9	45	3.85
G8A36045	R0.1	4.5	6	6	10	45	4.35
G8A36050	R0.2	5.0	6	6	11	50	4.85
G8A36060	R0.2	6.0	6	7	14	50	5.85
G8A36080	R0.2	8.0	8	9	18	60	7.7
G8A36100	R0.2	10.0	10	12	25	75	9.7
G8A36120	R0.3	12.0	12	15	30	75	11.7
G8A36160	R0.3	16.0	16	18	38	90	15.7
G8A36200	R0.3	20.0	20	24	45	100	19.7

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HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Recommend					○			○	○		○										
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HRC											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		◎	◎	○	◎